



GAI-TRONICS® CORPORATION
A HUBBELL COMPANY

Dual Hub Replacement Kit

Model 12566-002

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General Information

The Model 12566-002 Dual Hub Replacement Kit is designed to be used with cast aluminum enclosures. This kit includes the following components:

Qty	Description
1	Dual hub, 1.25-inch
1	Gasket, flat hub
1	Gasket, tapered hub
4	Screws

Installation

 **NOTE**  Before installing this kit, disconnect supply voltage to the station.

Removal of Old Hub

1. Loosen the four screws securing the handset or speaker amplifier assembly to the rear enclosure and unplug the station.
2. Note the location of the internal wiring as it must be reconnected after the installation of the new hub. The wiring details can also be found in the original installation manual for the enclosure. Disconnect internal wiring. Do not let the terminal ends touch one another. Electrical tape should be used to insulate the terminals from each other.
3. Remove the conduit from the hub to be replaced.
4. Remove and discard the four screws securing the hub to the enclosure.

Installation of the New Hub

1. Identify which of the gaskets you will need to use. One gasket is designed for enclosures with a tapered bottom; the other is designed for the enclosures with a flat bottom. You will use only one of these gaskets.
2. Align the holes in the gasket with the openings in the hub.
3. Align the hub/gasket on the enclosure and secure using the four new screws. Make sure the gasket is between the hub and the enclosure.
4. Reinstall the conduit to the new hub.
5. Reattach the internal wiring. Reference the original installation manual for the enclosure for wiring details.
6. Reattach the amplifier.
7. Re-apply the supply voltage to the station.

Warranty

Equipment. GAI-Tronics warrants for a period of one (1) year from the date of shipment, that any GAI-Tronics equipment supplied hereunder shall be free of defects in material and workmanship, shall comply with the then-current product specifications and product literature, and if applicable, shall be fit for the purpose specified in the agreed-upon quotation or proposal document. If (a) Seller's goods prove to be defective in workmanship and/or material under normal and proper usage, or unfit for the purpose specified and agreed upon, and (b) Buyer's claim is made within the warranty period set forth above, Buyer may return such goods to GAI-Tronics' nearest depot repair facility, freight prepaid, at which time they will be repaired or replaced, at Seller's option, without charge to Buyer. Repair or replacement shall be Buyer's sole and exclusive remedy. The warranty period on any repaired or replacement equipment shall be the greater of the ninety (90) day repair warranty or one (1) year from the date the original equipment was shipped. In no event shall GAI-Tronics warranty obligations with respect to equipment exceed 100% of the total cost of the equipment supplied hereunder. Buyer may also be entitled to the manufacturer's warranty on any third-party goods supplied by GAI-Tronics hereunder. The applicability of any such third-party warranty will be determined by GAI-Tronics.

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Return Policy

If the equipment requires service, contact your Regional Service Center for a return authorization number (RA#). Equipment should be shipped prepaid to GAI-Tronics with a return authorization number and a purchase order number. If the equipment is under warranty, repairs or a replacement will be made in accordance with the warranty policy set forth above. Please include a written explanation of all defects to assist our technicians in their troubleshooting efforts.

Call 800-492-1212 (inside the USA) or 610-777-1374 (outside the USA) for help identifying the Regional Service Center closest to you.